## MGA2000

High Performance Single Axis Gyro with Triaxial Accleromerters


## Main Features

－Cost Effective Z Axis MEMS Gyro with 3 Accelerometers
－Heading：Diverging $0.1^{\circ} /$ hour
－Range：Acc $\pm 2 \mathrm{~g}$ ，Gyro $\pm 300^{\circ} / \mathrm{s}$ ，（ODM supported）
－Fully Calibrated and Error Compensation
－Wide Input Power Range：5～18VDC
－High Survivability in Harsh Environment，IP67
－Compact and Lightweight－ $50^{*} 45^{*} 21 \mathrm{~mm}, 70 \mathrm{grams}$
－Wide Working Temperature：$-40^{\circ} \mathrm{C} \sim+85^{\circ} \mathrm{C}$

MGA2000 Single Axis MEMS Gyro with Triaxial Accelerometer is composed of one $Z$ axis MEMS gyro and 3 accelerometers，which provides accurate heading direction and accelerations，MGA2000 is a miniature factory－calibrated module to provide consistent performance through the extreme operating environments． MGA2000 offers a highly－effective solution for cost－sensitive demanding applications．It adopts advanced MEMS components，which reduces the cost deeply．The system enjoys small size and light weight，it is widely applied in AGV，Robotics Control，Platform Stabilization，etc．
$\checkmark$ 12－Step Quality Control，Super Reliability，More Functions
$\checkmark$ Adopting Original Big Brand Component，High－class Material，Competitive Price
$\begin{aligned} & \checkmark \text { Real Actual Precise after Calibration，Perfect } \\ & \text { Performance } \\ & \checkmark \text { Successful Applications in Tens of Fields，More } \\ & \text { than } 1000 \text { Customers are Using }\end{aligned}$

## Typical Applications



AGV


Robot


Industries


Platform Stability

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Technical Specifications
Technical Specs

| Parameter | Value | Comments |
| :---: | :---: | :---: |
| Heading |  |  |
| Range | $\pm 180^{\circ}$ |  |
| Accuracy | 0．1 ${ }^{\circ}$／hour | it is diverging with time，diverging speed is $0.1^{\circ}$ hour |
| Resolution | $0.2^{\circ}$ |  |
| Gyro |  |  |
| Range：Heading | $\begin{aligned} & \pm 300 \% \\ & \pm 75^{\circ} / \mathrm{s}, \pm 150 \% \mathrm{~s}, \pm 900 \% / \mathrm{s} \end{aligned}$ | default setting optional |
| Noise | $<0.3 \%$（RMS） |  |
| Zero Error（ $25^{\circ} \mathrm{C}$ ） | $<0.2 \%$ s |  |
| Bias Instability | $24^{\circ} / \mathrm{h}\left(75^{\circ} / \mathrm{s}\right.$ range） <br> $40^{\circ} / \mathrm{h}\left(900^{\circ} / \mathrm{s}\right.$ range $)$ | typical value，Allen Variance |
| Bias Temperature Error | $\pm 3^{\circ} / \mathrm{s}$ |  |
| Zero Drift Repeatability | 0．14\％$/$（RMS） |  |
| Scale Factor Non－linearity | 0．2\％ |  |
| Bias Acceleration Sensitivity | $0.077^{\circ} / \mathrm{s} / \mathrm{g}$（typical） <br> $0.17^{\circ} / \mathrm{s} / \mathrm{g}$（max） |  |
| Rate Noise Density | $0.025 \%$ s／sqrHz |  |
| Angle Random Walk Coefficient | 0．28\％$/ \mathrm{h}$ | Allen Variance |
| Bias Vibration Sensitivity | $0.001^{\circ} / \mathrm{s} / \mathrm{g} 2 \mathrm{rms}$（typical） <br> $0.003^{\circ} / \mathrm{s} / \mathrm{g} 2 \mathrm{rms}(\mathrm{max})$ | 12 g （RMS）， $10 \mathrm{~Hz} \sim 5 \mathrm{kHz}$ ，random |
| Bandwidth | $5 \sim 160 \mathrm{~Hz}$ |  |

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Technical Specifications

Technical Specs

| Parameter | Value | Comments |
| :---: | :---: | :---: |
| Accelerometer |  |  |
| Range：X，Y，Z | $\pm 2 \mathrm{~g}, \pm 6 \mathrm{~g}$ |  |
| Noise | ＜ 5 mg （RMS）（Max） |  |
| Zero Error | $\pm 16 \mathrm{mg}$（typical） | including calibration error，working drift |
| Bias Full Temperature Stability | $\pm 70 \mathrm{mg}$（max） | including calibration error，working drift， power jitter and full temperature error |
| Bias Full Temperature Error | $\pm 30 \mathrm{mg}$（max） | $-40 \sim+125^{\circ} \mathrm{C}$ |
| Scale Factor Error | $\pm 0.5 \%$ range（max） |  |
| Sacle Factor Temperature Drift | $\pm 0.8 \%$ range（max） | $-40 \sim+125^{\circ} \mathrm{C}$ |
| Resolution | 0．5\％ | 12bit |
| Bandwidth | 30～55 Hz | －3dB |
| Environment Condition |  |  |
| Working Temperature | $-40 \sim+85^{\circ} \mathrm{C}$ |  |
| Protection Level | IP67 |  |
| Electromagnetic compatibility | Compatible with EN61000 and GBT17626 |  |
| MTBF | $\geq 5000$ hours |  |
| Vibration Resistance | $10 \mathrm{grms}, 10 \sim 1000 \mathrm{~Hz}$ |  |
| Shock Resistance | 100g＠11ms， 3 axes，（half sine wave） |  |
| Power Supply |  |  |
| Input Voltage | 5～18VDC |  |
| Current | 60mA＠9VDC |  |
| Communication Protocol |  |  |
| Default Interface | RS232 |  |
| Baud rate | 115200 |  |
| Data Update Rate | 100 Hz |  |
| Physical Parameter |  |  |
| Dimension | $50 \mathrm{~mm} * 45 \mathrm{~mm} * 21 \mathrm{~mm}$ |  |
| Weight | around 70 grams |  |
| Connector | 5 pin mini aviation connector |  |
| Location Hole | 4 holes |  |

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## Pins Definition

Pins Definition

| Pins No． | 5 pin mini aviation <br> connector <br> Line Color | Name | Description |
| :---: | :---: | :---: | :--- |
| 1 | Brown | Vcc | power positive pole |
| 2 | Black | GND | power gound |
| 3 | White | RS232＿TX | RS232 data transmitting |
| 4 | Blue | RS232＿RX | RS232 data receiving |
| 5 | Gray | RS232＿GND | RS232 signal ground（short circuit with power <br> ground inside the sensor） |

## Dimension \＆Package


（Unit：mm）


MGA2000 three－view drawing

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## Communication Protocol

the electronic parameters of RS232 communicaiton protocol are as follows：
＞Baud rate： 115200
＞Data bit： 8
＞Stop bit： 1
＞Check bit：none
the data string is sent out every 10 ms ，and each data string includes 58 bytes，the detailed description see as follows：

| Data String Definition |  |  |
| :---: | :---: | :---: |
| Name | Byte Length | Description |
| Initial Code | 4 | 0x4E 0x4A 0x35 0x94 |
| X axis of acceleromter | 4 | float mode floating number， 4 bytes，high byte in front，unit： g |
| Y axis of acceleromter | 4 | float mode floating number， 4 bytes，high byte in front，unit： g |
| Z axis of acceleromter | 4 | float mode floating number， 4 bytes，high byte in front，unit： g |
| $X$ axis of gyro | 4 | 0 |
| Y axis of gyro | 4 | 0 |
| $Z$ axis of gyro | 4 | float mode floating number， 4 bytes，high byte in front，unit：deg／s |
| $X$ axis of magnetic sensor | 4 | 0 |
| Y axis of magnetic sensor | 4 | 0 |
| Z axis of magnetic sensor | 4 | 0 |
| Temperature | 4 | float mode floating number， 4 bytes，high byte in front，unit：${ }^{\circ} \mathrm{C}$ |
| Heading Angle（divergence） | 4 | float mode floating number， 4 bytes，high byte in front，unit：deg |
| Roll Angle | 4 | 0 |
| Pitch Angle | 4 | 0 |
| Sum Check | 2 | high byte in front，low byte in behind，the sum of all the front data |

Remarks：during turning on the sensor，please keep the sensor in static status，and after turning on the sensor，please keep the sensor in statis status more than 5 seconds

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## Order Information

MGA2000：model name


XX：Accelerometer Measurement
Range：02＝$\pm 2 \mathrm{~g}$（Default）

$$
06= \pm 6 \mathrm{~g}
$$

For example，MGA2000－900－02 means that the MGA2000 with 1 axis gyro range：$\pm 900 \% \mathrm{sec}$ ， accelerometer range：$\pm 2 \mathrm{~g}$ ．

